

Aluminum Minimum Bend Radius (in 1/32nds of an inch)

Alloy	.032	.040	.050	.063	.090	.125	.190	.250
3003-H14	0	0	0	0	1	2	4	8
5052-H32	1	1	1	2	3	4	8	12
6061-T6	2	3	3	4	6	8	18	32